

Flameproof DC motors for hazardous locations

C Series - DC motors





Grandezze-Sizes 7 ÷ 23

<u>Catalogo – Catalogue</u>

Code C-DC-ATEX-7-23-E-11

FLAMEPROOF DC Motors (ATEX)

General

Flameproof DC motors C Series had been expressly designed for a fully reliable operation and in conformity of safety prescriptions as requested by the regulation in force for electrical installations in dangerous environments.

The motors are certified by CESI (Centro Elettrotecnico Sperimentale Italiano) according to the Directive 94/9/CE (ATEX) for the following execution:

Group II (not mine) Category 2 (high protection) Type of explosive atmosphere G (gas, steams, smokes)

Execution EX d II B with class of temperature T3 for duty from S1 to S9

Degree of protection IP55 (according to IEC 34-5)

Motor design

Standards IEC 60034

Supply 3-phase, 1-phase, batteries, Ward-Leonard group, chopper

Insulation Class H Class H, F, B Temperature rise Ambient temperature -20℃ - +40℃

Minimum stocking temperature: -40℃

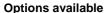
Maximum working temperature (with derating): 60℃ 1000masl max (up to 4000masl with derating) Altitude of installation

Max. skin temperature +200℃ (class of di tempera ture T3)

class G2,5 (ISO 2373) Balancing

Type of cooling IC411 (IEC 34-6: self ventilated totally enclosed motor, frame externally cooled)

Degree of protection IP55 (IEC 34-5) according to IEC 34-7 Mounting Main terminal box at left side, viewed from DE



Thermoprotectors (NC contact) PTC thermal protector Pt100 thermistors Tachometer (explosion-proof type) Pulse generator (explosion-proof type) Anticondensation heater (excluding frame C7) Tropicalization of windings Brush wear control device (excluding frame 7)

Bearings and lubrication data

	Bear	ing type	Bearing lubrication								
Frame size	Drive End	Non-Drive End	Crosse turns	Grease q.ty (g) Bearing re-greasing intervals							
	Drive End	Non-Drive End	Grease type	DE	DE NDE		NDE				
C7/C7C	6204-2Z-C3	6203-2Z-C3									
C11	6205-2Z-C3	6205-2Z-C3		Greased for life							
C13	6307-2Z-C3	6306-2Z-C3	Lithium grade III			Grea	sed for life				
C16	6308-2Z-C3	6307-2Z-C3	Littium grade iii								
C19/C19H	6310-2Z-C3	6308-2Z-C3									
C23	NU313-C3	6310-2Z-C3		30	20	6500	7000				

CESI Certificates

Frame size	Execution + Class of Temperature	Motor Certificate No.	Extension Certificate
C 7	II 2G Exd IIB T3	CESI 03 – ATEX 322	01/08
C 7C	II 2G Exd IIC T3	CESI 03 - ATEX 322	01/08
C 11	II 2G Exd IIB T3	CESI 03 - ATEX 045	01/08
C 13	II 2G Exd IIB T3	CESI 03 - ATEX 045	01/08
C 16	II 2G Exd IIB T3	CESI 03 - ATEX 045	01/08
C 19	II 2G Exd IIB T3	CESI 03 - ATEX 306	02/08
C 19H	II 2G Exd IIB+H2 T3	CESI 03 - ATEX 306	02/08
C 23	II 2G Exd IIB T3	CESI 03 - ATEX 045	01/08

General prospectus for C Series motors according to ATEX Std (CEI EN 60079-0:2006/07 and CEI EN 60079-1:2005/11)

Group		II (not mines)											
Category				2 (high pro	tection)								
Type of atmosphere				G (gas, steam	is, smokes)								
Motor type	C7	C7C	C11	C13	C16	C19	C19H	C23					
Execution	Exd IIB	EXd IIC	Exd IIB	Exd IIB	Exd IIB	Exd IIB	Exd IIB+H ₂	Exd IIB					
Class of surface temperature	٦	3	T3	T3	T3	-	Г3	T3					
Cooling type (IEC)	IC411		IC411	IC411	IC411	IC	411	IC411					
Cooling type (SICMEMOTORI code)	C/	/Ed	CVEd	CVEd	CVEd	C/	√Ed	CVEd					
Degree of protection (IEC)	Ę	55	55	55	56	į	56	55					
Minimum working temperature	-20	O (C	-20 ℃	-20 ℃	-20 ℃	-20 °	C	-20 ℃					
Maximum working temperature	+6	90	+60℃	+60℃	+60℃	+60°	+60℃						
Maximum armature voltage	440)V _{DC}	500V _{DC}	500V _{DC}	500V _{DC}	75	0 _{DC}	500V _{DC}					
Maximum armature current (up to 40℃ ambient temperature)	18A _{DC}		49A _{DC}	49A _{DC}	86A _{DC}	155A _{DC}		200A _{DC}					
Maximum armature current (for 60℃ ambient temperature)	15,5A _{DC}		43A _{DC}	43A _{DC}	76A _{DC}	135A _{DC}		175A _{DC}					
Maximum motor power	1,2	2kW	2,4kW	6kW	14kW	25	kW	35kW					
Maximum motor speed	360	0rpm	3000rpm	3000rpm	3600rpm	320	0rpm	2500rpm					
Temperature rise class	В	or F	B or F	B or F	B or F	В	or F	B or F					
Nr. and max section of cables from armature to terminal board	6x2,	5mm ²		6x25mm ²			6x50mm ²						
Terminal board installed into the terminal box	50x32 6	leds M4		70x45 6 leds M6	6	11	5x70 6 leds M10)					
Torminal hay entry ashle	NP	T ½	Fro	m NPT 1 to NP	T 2	From	NPT1 ½ to NPT	2 ½					
Terminal box entry cable	From M16x1	,5 to M33x1,5	From	M20x1,5 to M5	0x1,5	From	M25x1,5 to M75	x1,5					
Auxiliary terminal box entry cable	N/A		Fro	om NPT 1 to NP	T 2	From NPT 1	M25x1.5						
(for heaters, thermistors)	IN	//A	From M20x1,5 to M50x1,5			From M20x1,5 to M75x1,5							
Nr. and theoretical section supply cables into the terminal box	3x6mm ²	+ ground	3	x35mm² + grour	nd	3x	70mm² + ground	d					

Anticondensation heaters

Frame size	Absorbed power
C7	N/A
C11	No. 1 x 42W
C13 up to C19	No. 2 x 42W
C23	No. 1 x 99W

Output data

Motor selection for Three-phase fully controlled bridge supply (by Single phase half controller bridge for (*))

F				Speed (rpm))		
Frame size	1000	1200	1500	1800	2500	3000	3600
C7S*	0,1	0,12	0,16	0,2	0,3	0,35	0,42
C 7 M *	0,12	0,16	0,2	0,25	0,37	0,45	0,53
C7L*	0,16	0,2	0,25	0,3	0,47	0,6	0,64
C 11 S	0,56	0,72	0,9	1	1,5	1,75	2
C 11 M	0,72	0,9	1,1	1,25	1,9	2,2	2,5
C 11 L	0,9	1,1	1,3	1,5	2,4	2,8	3
C 13 S	1,5	1,9	2,2	2,8	4,2	4,8	5,5
C 13 M	1,9	2,2	2,8	3,4	5	5,8	6,7
C 13 L	2,3	2,7	3,4	4,2	5,8	7	7,8
C 16 S	3	3,5	4,2	5,2	7	8,7	9,5
C 16 M	3,5	4,5	5	6,2	8,5	10,5	11,5
C 16 L	4,3	5,5	6	7,3	10,5	12	
C 19 S / HS	5,6	6,6	8,4	9,8	14		
C 19 M / HM	6,7	8,3	10	12	16		
C 19 L / HL	8,3	10	12	14,5	18,5		
C 23 S	10	12	15,5	19	28		
C 23 M	12	15	20	23,5	33		
C 23 L	15	19,5	24,5	28,5	35		

Power in kW

Constant torque and/or constant power speed regulation

Constant torque speed regulation below nominal speed is possible in the ratio 1:2 (for duty S1).

This ratio can be increased up to 1:4 for application when load resistant torque is not constant when speed reduces (this is the case, for example, of centrifugal machines such as some pump and fan). For higher ratio please ask SICMEMOTORI.

Constant power speed regulation above nominal speed (by reducing the field current at constant armature voltage) is possible up to 120% of nominal speed

For higher values please ask SICMEMOTORI



Output data

Motor selection for 110Vdc supply voltage by battery

Fram	e Size	rpm		wer output (k . ambient ten at 45℃		Absorbed current at 40℃ (A)	Nominal torque (Nm)	Efficiency at full load (%)																																				
C 7L	C 7CL		0,52	0,5	0,48	6,9	2,8	65																																				
C 11S		1730	1,15	1,1	1,06	12,9	6,2	78,2																																				
C 11M		1/30	1,45	1,4	1,35	16	7,8	80																																				
C 11L		1820	1,8	1,75	1,7	19,2	9,8	83																																				
C 13S			1,9	1,85	1,8	21,5	10	78,6																																				
C 13M	N/A		2,1	2,05	2	25,4	11	75																																				
C 13L			2,7	2,6	2,5	30	14,1	74																																				
C 16S			3,9	3,75	3,6	44,5	20,4	78																																				
C16M			5,2	5	4,9	58,2	27,3	80																																				
C16L			1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	1820	6,5	6,3	6,1	69	34,1	84
C19S	C 19HS																															6,2	6	5,8	75	32,5	74,2							
C19M	C 19HM]	7,8	7,5	7,2	90,2	40,9	78																																				
C 19L	C 19HL	1	8,8	8,5	8,2	101	46,1	78,2																																				
C 23S		1	9,8	9,4	9,1	112	51,4	78,7																																				
C 23M	N/A		13,2	12,7	12,3	144	69,3	82																																				
C 23L			15,8	15,2	14,6	158	76,6	83																																				

Motor selection for 125Vdc supply voltage by battery

Fram	e Size	rpm		wer output (k . ambient ten		Absorbed current at	Nominal torque	Efficiency at full load at																															
Train	COLC	Ipili	at 40℃	at 45℃	at 50℃	40℃ (A)	at 40℃ (Nm)	40℃ (%)																															
C 7L	C 7CL		0,63	0,59	0,56	6,9	3,4	69																															
C 11S		1770	1,25	1,2	1,15	12,8	6,9	75,7																															
C 11M		1770	1,6	1,55	1,5	15,9	8,8	78,5																															
C 11L			2	1,95	1,9	19,2	11	82																															
C 13S			2,1	2,05	2	21,5	10,7	77																															
C 13M	N/A		2,5	2,4	2,3	25,5	12,8	79,5																															
C 13L			3,1	3	2,9	30	15,8	81																															
C 16S				4,6	4,35	4,3	45	20,4	80																														
C16M			6	5,9	5,8	58	30,6	82																															
C16L		1070	4070	4070	1070	1970	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	7,5	7,25	7	69	38,3	86		
C19S	C 19HS	1070	7,2	7	6,8	75	36,8	76																															
C19M	C 19HM									-							-						-			-								9,2	8,8	8,5	90	46,9	80
C 19L	C 19HL																																	. [-	10,3	9,9	9,6	101
C 23S																											11,5	11,1	10,7	113	58,7	81,4							
C 23M	N/A		15,5	14,9	14,4	144	79,2	85																															
C 23L			18,2	17,6	17	158	92,9	91																															

Notes: N/A: Not Available

Voltage acceptable tolerance +/-10% Tolerance on speed as per EN60034-1

(\$): This motor is certified IIC

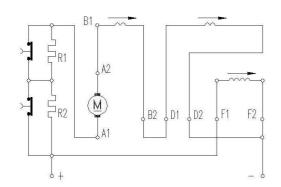
Direct starting

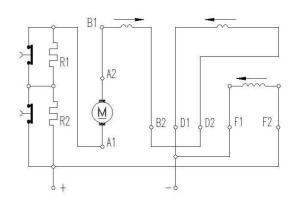
C Series DC motors are not suitable for direct starting.

In case of battery fed motors, a 2-steps starting resistance must be connected in series with the armature circuit, in order to reduce the starting current values within acceptable limits. The starting resistance must be connected during the motor starting operation only, and it must be disconnected once the starting occurred.

As an example, a scheme of motor starting with connecting-disconnecting 2-steps starting resistance is given below.

Values of starting resistances are given in the table below (general information)





DC motor with compound excitation

Clockwise direction of rotation

Counter-clockwise direction of rotation

R1-R2: starting resistances A1-A2: armature winding

B1-B2: commutating winding (inside the motor)

F1-F2: field winding D1-D2: stabilizing series

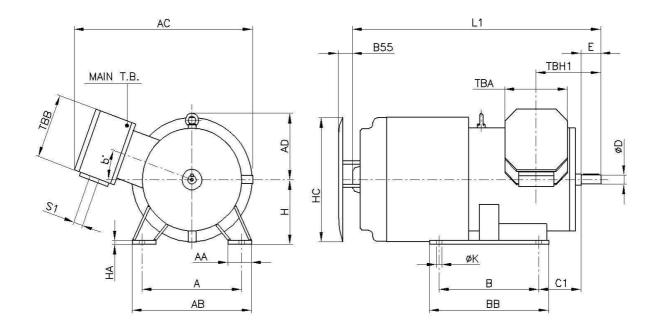
General information

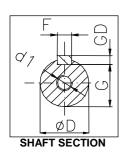
			Starting resistar	nces (Ω)	Armat.	Rotor PD ²	Weight	Noise	Degree of	protection
Item	Frame size	Amb. Temp.	110Vdc	125Vdc	Resist. (Ω) 2,5 0,9 0,54 0,39 0,237 0,209 0,15 0,1 0,059 0,04 0,043 0,03 0,02 0,021 0,013 0,011	(kgm²)	(kg)	level at 1m (dBA)	ATEX IIB	ATEX IIB + H2 or IIC
1	C 7L	50℃	2,5+2,5	3+3	2.5	0,015	55	80	IP55	IP55
•	C 7CL	40℃	2,2+2,2	2,6+2,6	2,0	0,010	•••	•••	00	00
2	C 11S	50℃	1,4+1,4	1,65+1,65	0.9	0,075	116	80	IP55	N/A
_	0110	40℃	1,25+1,25	1,5+1,5	0,3	0,070	110	00	11 00	IVA
3	C 11M	50℃	1,2+1,2	1,4+1,4	0.54	0,085	122	80	IP55	N/A
	0 11111	40℃	1,1+1,1	1,3+1,3	0,04	0,000	122	00	11 00	IVA
4	C 11L	50℃	1,0+1,0	1,2+1,2	0.39	0,1	130	80	IP55	N/A
7	OTIL	40℃	0,95+0,95	1,1+1,1	0,00	0,1	100	00	11 33	IVA
5	C 13S	50℃	0,96+0,96	1,1+1,1	0 237	0,21	170	80	IP55	N/A
J	0 133	40℃	0,90+0,90	1,05+1,05	0,237	0,21	170	00	11 33	N/A
6	C 13M	50℃	0,80+0,80	0,96+0,96	0.209	0,25	178	80	IP55	N/A
·	O IOM	40℃	0,76+0,76	0,87+0,87	0,203	0,23	170	00	11 33	IVA
7	C 13L	50℃	0,70+0,70	0,8+0,8	0.15	0,3	188	80	IP55	N/A
•	0 102	40℃	0,65+0,65	0,75+0,75	0,13	0,0	100	00	11 33	IVA
8	C 16S	50℃	0,48+0,48	0,55+0,55	0.1	0,45	210	80	IP56	N/A
ŭ	C 103	40℃	0,45+0,45	0,5+0,5	0,1	0,43	210	00	11 30	N/A
9	C 16M	50℃	0,37+0,37	0,42+0,42	0.050	0,5	230	80	IP56	N/A
J	O TOM	40℃	0,35+0,35	0,4+0,4	0,000	0,0	230	00	11 30	IVA
10	C 16L	50℃	0,32+0,32	0,36+0,36	0.04	0,58	265	80	IP56	N/A
10		40℃	0,30+0,30	0,34+0,34	0,04	0,50	203	00	11 30	IV/A
11	C 19S	50℃	0,29+0,29	0,33+0,33	0.043	1	370	80	IP56	IP55
• • •	C 19HS	40℃	0,27+0,27	0,31+0,31	0,043	•	370	00	11 30	11 33
12	C 19M	50℃	0,24+0,24	0,28+0,28	0.03	1,1	395	80	IP56	IP55
12	C19HM	40℃	0,23+0,23	0,26+0,26	0,03	1,1	333	00	11 30	11 33
13	C 19L	50℃	0,22+0,22	0,25+0,25	0.02	1,3	420	80	IP56	IP55
13	C 19HL	40℃	0,20+0,20	0,23+0,23	0,02	1,3	420	00	11 30	11 33
14	C 23S	50℃	0,20+0,20	0,22+0,22	0.021	2,6	580	80	IP55	N/A
14	C 233	40℃	0,18+0,18	0,21+0,21	0,021	2,0	300	80	11-33	N/A
15	C 23M	50℃	0,16+0,16	0,18+0,18	0.013	2,9	635	80	IP55	N/A
13	G ZSIVI	40℃	0,15+0,15	0,17+0,17	0,013	2,3	033	00	IFJJ	IV/A
16	C 23L	50℃	0,14+0,14	0,16+0,16	0.011	3,4	675	80	IP55	N/A
- 10	3 23L	40℃	0,13+0,13	0,15+0,15	0,011	3,7	0/3	00	11 33	IV/A

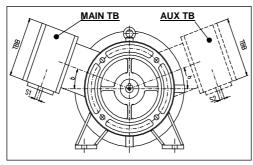
Note Tolerance +3 -0 dB(A)

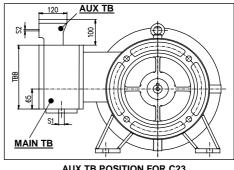


Dimensions — Foot mounted motor – Horizontal B3 (IM1001) or V5 (IM1011)







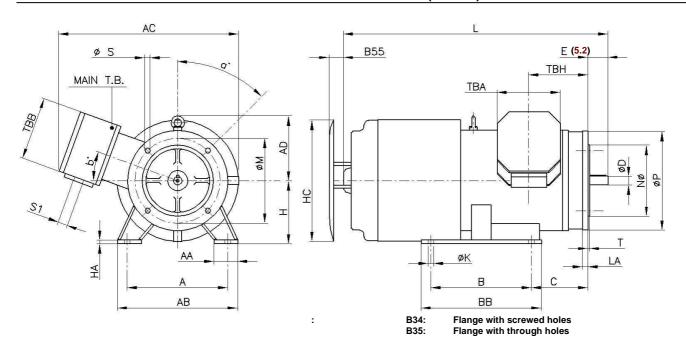


AUX TB POSITION FOR C11 to C19 (if requested by purchase order)

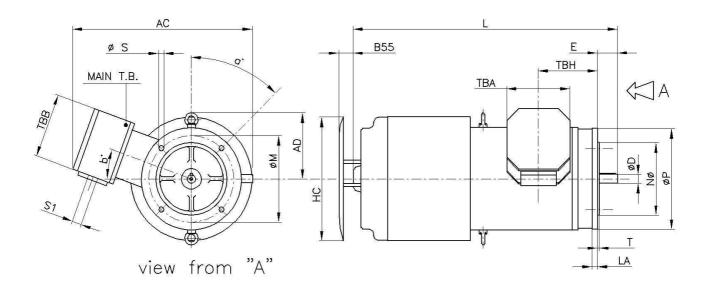
AUX TB POSITION FOR C23 (if requested by purchase order)



Dimensions — Foot & flange mounted motor — Horizontal B34 (IM2101) or B35 (IM2001) Vertical V15 (IM2011)



Dimensions — Flange mounted motor – Horizontal B5 (IM3101) or Vertical V1 (IM3001)



Main Dimensions

Motor type							Dim	ensions (ı	mm)																						
Motor type		Α	AA	AB	AC	AD	В	BB	С	C1	Н	НА	НС	ΦК																	
C7 / C7 C	L	165	57	241	347	122	140	175	74	N.A.	117	5	224	10																	
	S						178	228																							
C 11	М	254	60	304	455	164	210	260	143	108	160	10	325	14																	
	L						254	304																							
	S						203	249																							
C 13	M	279	70	337	498	164	241	287	152	121	180	12	375	14																	
	L						279	325																							
	S						228	278																							
C 16	M	318	70	382	542	250	267	317	163	133	212	22	465	18																	
	L						305	355																							
	S						286	346																							
C19 / C19 H	M	356	90	446	685	243	311	371	176	149	225	18	485	18																	
	L						356	416																							
	S						368	440																							
C 23	23 M 457 12	120 545	722	273	273	273	273	273	273	273	273	273	273	273	273	273	273	273	273	273	273	273	273	419	491	190	190	280	22	580	22
	L						457	529																							

							Dimensio	ons (mm)								
Motor type	е			S1 (6.1)	S2 (6.1)	4.5	d1	-	F	0	GD			
		L	L1	Tapered	Cyl- metric	Tapered	Cyl- metric	ΦD	(DIN332)	E	(h9)	G	(h11)			
C7 / C7 C	L	540	540	NPT 1 ½"	20x1,5	N/A	N/A	19,05 j6	M6X16	62	4,57	16,43	4,57			
	S	620	580													
C11	М	645	605					22 j6 M8X19	M8X19	9 50	6	18.5	6			
	L	675	635													
	S	721	685	NPT 2" 63x1												
C13	М	751	715		63x1,5	NPT 2"		28 j6	M10X22	60	8	24	7			
	L	786	750				M20x1,5									
	S	810	775	NPT 2" 63x1,5						IVIZUX 1,3			80	10	27	8
C16	М	845	810								32 k6	M12X28				7
	L	885	850										8			
	S	872	840													
C19 / C19 H	М	912	880			NPT 21/2"		48 k6	M16X36	110	14	42,5	9			
	L	957	925	NPT 2½"												
	S	1145	1145	INFIZ/2	7581,5				M20X42	140						
C23	М	1190	1190	1			M25x1,5 60 m	60 m6 M2			18	53	11			
	L	1245	1245													

Note (6.1) Tapered / Cyl.-Metric

Flange & Terminal Box Dimensions

				FF flange	dimensi	ons (mr	n)								
Motor type	Fl. Size	LA	ΦМ	ФΝ	ΦР	Т	ФЅ	Α	Holes Nr	B55	TBH	TBA	TBB	TBH1	b
C7/C7C	N.A.	15	149	114,31 j6	172	3	3/8" UNC	45°	8	-	132	140	140	132	22,5°
C 11	FF-215	14	215	180 j6	250	4	14	45°	4	50	150	160	160	115	20°
C 13	FF-265	14	265	230 j6	300	4	14	45°	4	52	142	160	160	111	15°
C 16	FF-300	15	300	250 j6	350	5	19	45°	4	58	138	160	160	108	20°
C 19 / C19 H	FF-300	13	300	250 j6	350	5	19	45°	4	55	188	260	260	161	15°
C 23	FF-500	22	500	450 j6	550	5	19	22,5°	8	73	246	260	26 0	246	-

ATEX 94/9/EC Directive (offprint)

The ATEX Directive 94/9/EC applies to all mechanical and electrical products used in areas, with both gas and dusty ambience, with a potential risk of explosion.

The Directive provides for the issuance of dual certificate:

- The conformity of the prototype
- The conformity of production (evaluation of the quality management system).

The ATEX marking is COMPULSORY for all products that will be installed in potentially explosive areas within countries belonging to the European Union

Warnings for the plant engineer

Given the complexity and importance of the matter, it is suggested that plant engineer which have to tackle a project that includes places at risk of explosion or fire refer to CEI 64-2 ed. VII, 1973, file 319 and IEC 79-10 "Standards for systems in places with danger of explosion or fire."

In general, the plant engineer has to decide what is the real risk of explosion or fire in the area and which materials contribute to constitute a risk of explosion. The risk areas are areas where under certain conditions explosive atmosphere may develop The ATEX Directive 94/9/EC defines an explosive atmosphere as a mixture of:

- 1. flammable substances in the form of gases, vapors, mists (and dust);
- 2. with air;
- 3. in certain atmospheric conditions;
- 4. in which, after ignition, combustion spreads to the entire unburned mixture (not always, however, in the presence of dust, the entire quantity of dust is consumed by combustion).

An atmosphere which could become explosive due to local conditions is defined as potentially explosive atmosphere, and it is only this kind of atmosphere that is intended for products covered by the ATEX Directive 94/9/EC. When one or more of the above elements is not present, the atmosphere is no longer considered to be potentially explosive. The local authorities (fire departments, the National Inspectorate) are the competent bodies to be approached for approval of a classification of a potentially explosive area.

Warnings for the user

The Flameproof explosion-proof DC machines must be serviced regularly as per the. operating and maintenance manual supplied by SICMEMOTORI.

In addition, we must not forget that these machines must be able to work safely in areas at risk of explosion or fire, even after being subjected to any maintenance operation.

It is therefore indispensable to be aware that if any machine is in any way altered without the prior written permission of SICMEMOTORI, it can loose the characteristics that make it suitable for installation in hazardous environments and for which it was designed, built and certified . In this case, it can no longer be classified as explosion-proof and all the symbols of identification (Exd, IIB, T3, etc..) must be removed.

Repairs

Repairs of explosion-proof motors must be conducted according to criteria specified by IEC 79-19 Standards.

If repairs are not made by SICMEMOTORI, they must be carried out in workshops which have the necessary equipment for repairs and technical knowledge relating to methods of protection of motors.

In case of repairs on parts that influence the protection against the risk of explosion, manufacturing motors data must not be modified (for example: size of the joints, characteristic of the windings, etc.) and the repaired parts must be tested . A written declaration must be done with the description of the actions taken.

In case of repairs that modify aspects relevant to Ex protection (see for example what earlier specified about explosion-proof joints) and the motor after the repair is no longer comply with the certificate, the original motor name plate must be removed and the motor can no longer be considered suitable for use in areas with danger of explosion. For further use in these areas, the motor must be re-examined by a competent certification body.

FLAMEPROOF DC Motors (ATEX)



CERTIFICATE

CISO/IMO-CSO

SICME MOTORI SRL

STRADA DEL FRANCESE 123-126-130 - 10156 TORINO (TO)

for the following field of activities

Design, engineering, production and sale of direct current motors and generators: alternate current,

permanent magnets synchronous, reluctance
Refer to quality manual for details of applications to ISO 9001:2000 rec
has implemented and maintains a

Quality Management System

which fulfills the requirements of the following standard

ISO 9001:2000

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President of CISQ

President of IQNET

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Examples of certificates

FLAMEPROOF DC Motors (ATEX)

Some word about SICMEMOTORI

SICMEMOTORI has been designing, manufacturing and selling DC motors since 1962, at first as a Division of SICME (producing wire enamelling plants) and then, from 1967, as an independent company; from the beginning its products have been well received because of their quality and reliability.

SICMEMOTORI products have followed the complete evolution of DC motors technology, and today SICMEMOTORI is one of the leading manufacturers of DC motors in Europe. More than 85% of SICMEMOTORI DC motors are directly or indirectly exported.

The Company is located in Turin, in the North-West part of Italy, in one of the most industrialized area of Europe. The Company is organized on the principles of "lean production" and "learning organization". The integrated IT system of the Company controls all its activities, from order entry to the delivery of materials. Production is managed by a modern "MRP" system, and all operations are controlled by bar code; production is carried out in two plants, with a total surface area of approximately 10,500 sqm. Customers are allowed, via a password, to enter the company's IT system, to check status of their own orders.

Motors are produced according to ISO 9001 quality assurance system.

Due to its long history, SICMEMOTORI has achieved a very high level of experience in the most severe applications, from iron & steel mills to rubber mixers (Banburies), from cranes & hoists to chairlifts & funiculars, to cement factories, mining industries, paper & print machines, sugar centrifuges, plastic extruders and film process, etc..

SICMEMOTORI products can be found all over the world; the after sales service is provided by a network of authorized repair shops, selected and certified by SICMEMOTORI (the updated list is on SICMEMOTORI web site www.sicmemotori.com). SICMEMOTORI is member of FASA.

Notes:

Customers can determine whether a specific product is suitable for their needs and are thus responsible for the selection, use and results obtained by any product showed in this catalogue. The information contained in the present catalogue does not guarantee the characteristics for the use.

The products listed in this catalogue are exclusively designed and built for industrial purposes.

For particular cases in NON-industrial environments, or where other types of protection must be provided (for example against contact with children fingers, etc.), these guards or additional protections must be realized by the customer.

Any non-observance of the rules for installation, use and maintenance or any modification/tampering with the motor makes the guarantee rights invalid and exempts SICMEMOTORI from any responsibility.

All data and indications shown in this catalogue have to be considered only as a guideline.

Any use of the motor differently from the specifications indicated in this catalogue does not involve any liability for SICMEMOTORI as manufacturer.

SICMEMOTORI reserves the right to modify at any time and without notice the data, the technical characteristics, the dimensions, the weights and the illustrations.

SICMEMOTORI refuses all responsibility for direct or indirect damages caused by possible errors and/or omissions in the present catalogue.

The reproduction, even in part, of the present catalogue must be authorized in writing by SICMEMOTORI.





WARNING

The motors and the electrical devices feeding them are electrical components installed on machines and industrial systems subject to high voltage. During operation, these components can be dangerous since they are live and have non-insulated and rotating parts. Therefore, they can be extremely harmful to personnel and objects if the instructions for the installation, the use and the maintenance are not respected.

The motors are always supplied complete with the installation, use and maintenance instruction manual. It is necessary to read and understand all the information contained before proceeding to connect and to start up the installation.

If the above mentioned documentation is lacking, please request a copy to SICMEMOTORI.

CAUTION

All information, data, drawings given in this catalogue are of a purely indicative nature and may be changed without prior notice. SICMEMOTORI shall not be held responsible if the products illustrated herein are used outside their limits of the specifications given.



